

Finishing Spec Core

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Catalog No. 50ALL-64-18-51-0000
641851 Planar ER

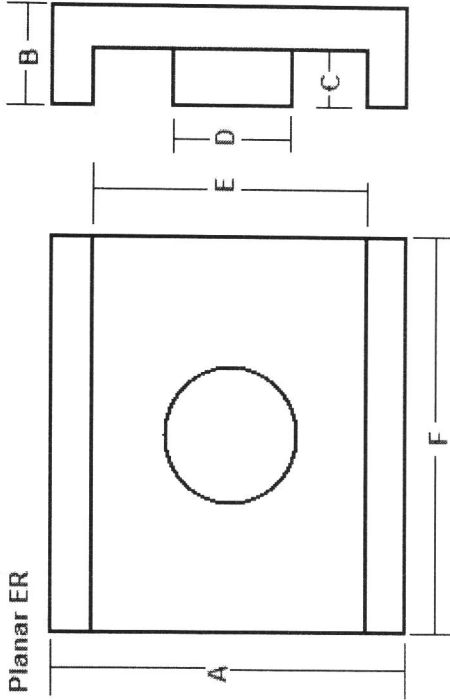
Rev Level A

1ST ISSUED 45659

Customer	Customer Part #

Planar ER

REQUIRED GRINDER BELT SPEED		
GRINDER	UPDATED	INCH/MIN
1		
2		
3		
4		
5		



Gapping Wheel Dimension (Inch)	
Minimum	Maximum

GRIND SPECS

	B	C	BW	GRIND BACKWALL	GRIND MATING SURFACE	GAP DEPTH per pc. (inches)	AL VALUE nH/T*2	L CONTROL LIMIT mH
Maximum	inches 0.6969	inches 0.4449	inches 0.2591				22428.75	2.01859
Nominal	0.6890	0.4350	0.2540	YES	YES		17943.00	1.79430
Minimum	0.6811	0.4252	0.2489				13457.25	1.57001

L @ DC 1 mH min	L @ DC 2 mH min
ADC (AMPS)	ADC (AMPS)

Inductance (AL) Test Conditions mate with:

Critical Spec. AL or Mech.	Tolerance	1 or 2 core GAP NO	Coil # 1043	# Turns 10	Test		Grinding PCS/HR
					Frequency kHz 100	Voltage Vrms 1	

APPROVED FOR PRODUCTION

DATE

Comments

CUSTOMER PRINT

Dimensions:

	A	D	E	F	G	H	J	COLOR CODE
Maximum	inches 2.570	inches 1.020	inches 2.148	inches 2.040	inches	inches	inches	
Nominal	2.520	1.000	2.106	2.000				
Minimum	2.470	0.980	2.064	1.960				

TSC AUXILIARY PRINT

PACKAGING PICTURES

Packaging Comments

Packaging							WEIGHT OF BOX APPROX 0
Method	Die Cut	Type of Box or Bag	pcs/bag or pcs/cell or # rows per board	# columns per board	Pieces / Board	Layers	
SKIN	P4400	4400C	3	4	12	4	0
							48